

Graphene 3D Lab Inc.



Graphene
Lab Inc.

**Advanced graphene composites: 3D
printing and beyond**

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Forward Looking Statements

Information set forth in this presentation may contain forward-looking statements. Forward-looking statements are statements that relate to future, not past, events. In this context, forward-looking statements often address a company's expected future business and financial performance, and often contain words such as "anticipate", "believe", "plan", "estimate", "expect", and "intend", statements that an action or event "may", "might", "could", "should", or "will" be taken or occur, or other similar expressions. By their nature, forward-looking statements involve known and unknown risks, uncertainties and other factors which may cause our actual results, performance or achievements, or other future events, to be materially different from any future results, performance or achievements expressed or implied by such forward-looking statements. Such factors include, among others, the following risks: the risks associated with outstanding litigation, if any; risks associated with adoption by industries of graphene-based products; additive manufacturing gaining market acceptance as an alternative for industrial manufacturing which will require acceptance of such factors as quality, price and speed at which products can be created; health and environmental factors affecting adoption of these technologies; reliance on key personnel; the potential for conflicts of interest among certain officers, directors or promoters with certain other projects; the absence of dividends; competition; dilution; the volatility of our common share price and volume; and tax consequences to U.S. Shareholders. Forward-looking statements are made based on management's beliefs, estimates and opinions on the date that statements are made and the Company undertakes no obligation to update forward-looking statements if these beliefs, estimates and opinions or other circumstances should change. Investors are cautioned against attributing undue certainty to forward-looking statements.

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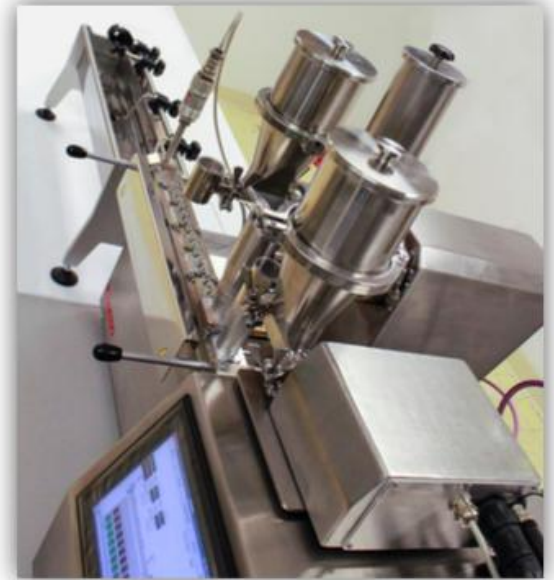
Introduction

- ⦿ The Company is a recognized global leader in the commercialization of graphene nanomaterials.
- ⦿ Renowned scientific team specializing in enhanced graphene applications and manufacturing
- ⦿ Well-equipped R&D, QC, and production facility in Calverton, NY
- ⦿ The Company owns a strong IP portfolio of 6 patent applications
- ⦿ The Company currently sells more graphene specialty products than anyone else in the world to **12000** customers worldwide





Business Divisions



Portfolio of Advanced
Materials



**GRAPHENE
SUPERMARKET**

R&D Materials



BLACKMAGIC3D

Materials for 3D Printing

Industrial graphene-enhanced
composites



Our Current Customers

Established customer base: nearly 12,000 clients worldwide including; NASA, Ford Motor Co., GE., Apple, Xerox, Samsung, MIT, Harvard, Honda, NIST, HP, Xerox, Cambridge, Oxford, US Navy, US Army, Caltech, Stanford University and almost every Fortune 500 tech company





R&D Materials

Highlights

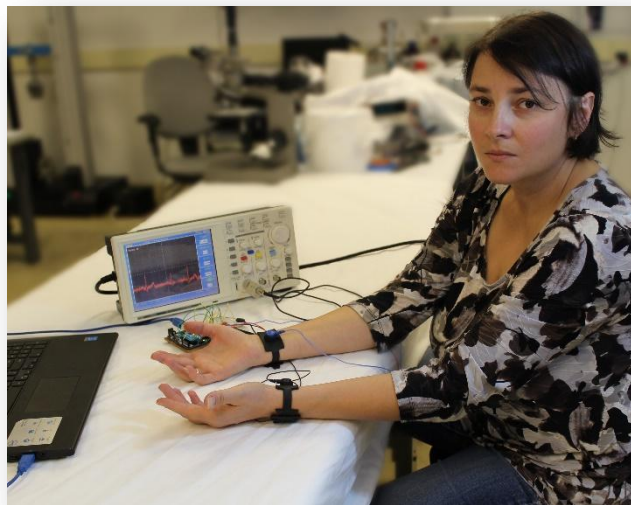
- ⦿ The world largest collection of graphene products
- ⦿ In operation since 2010
- ⦿ Products include:
 - ⦿ Graphene wafers
 - ⦿ Graphene Oxide
 - ⦿ Graphene Nanopowders
 - ⦿ Conductive Inks and Sheets
 - ⦿ TEM Grids
 - ⦿ Flexible graphene coatings
- ⦿ Distributed under Graphene Supermarket® brand, www.graphene-suprmarket.com





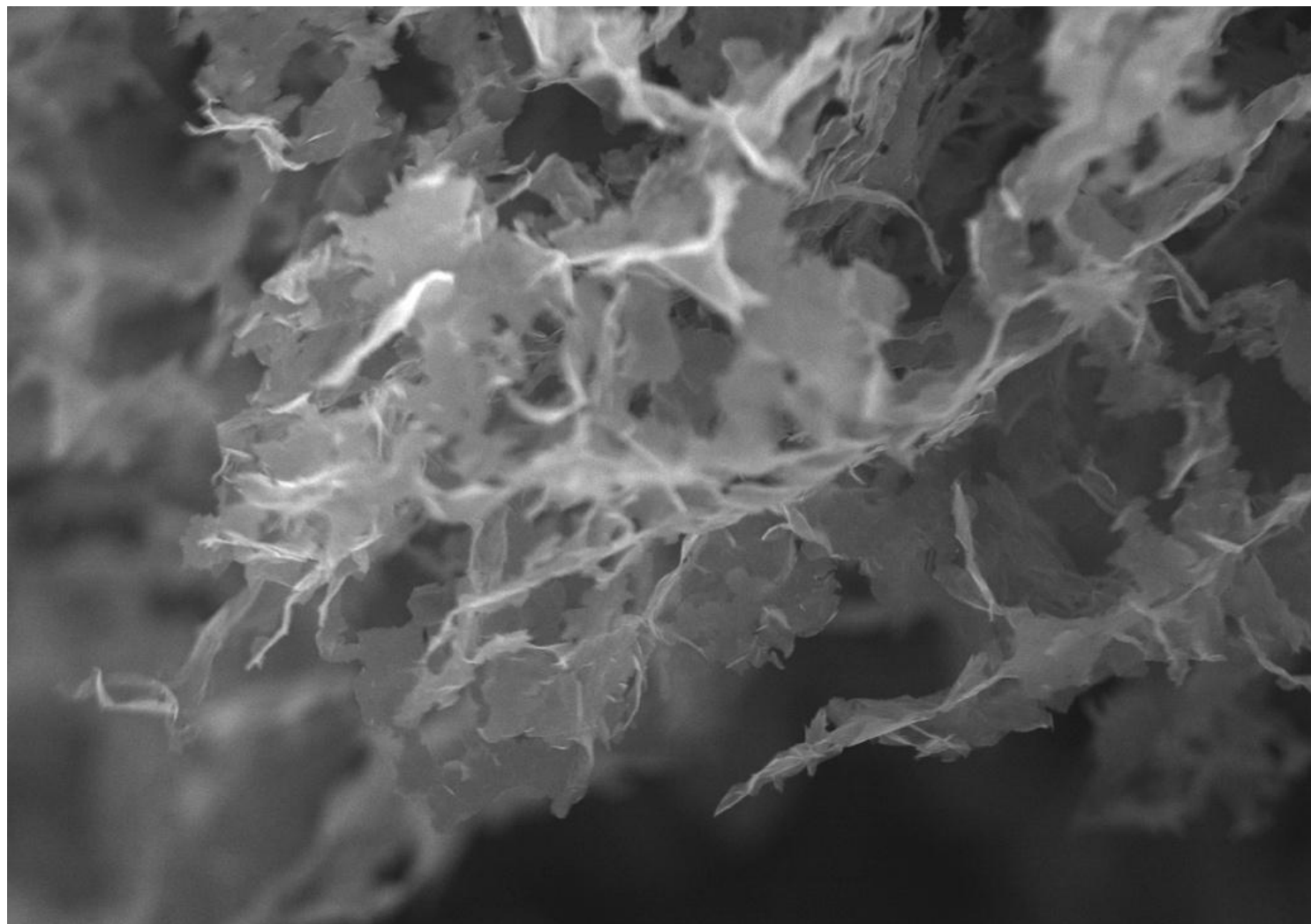
Materials for 3D Printing

- ⦿ Materials portfolio include:
 - ⦿ Magnetic
 - ⦿ Flexible nylon
 - ⦿ Conductive PLA
 - ⦿ Flexible/Conductive TPU
 - ⦿ Vibration Damping Graphene/Carbon Fiber HIPS
- ⦿ Distributed under BlackMagic3D® brand, www.backmagic3d.com





Production of Industrial Graphene Composites





Production of Industrial Graphene

Natural Graphite

Graphene

Composite Materials

High-performance Products

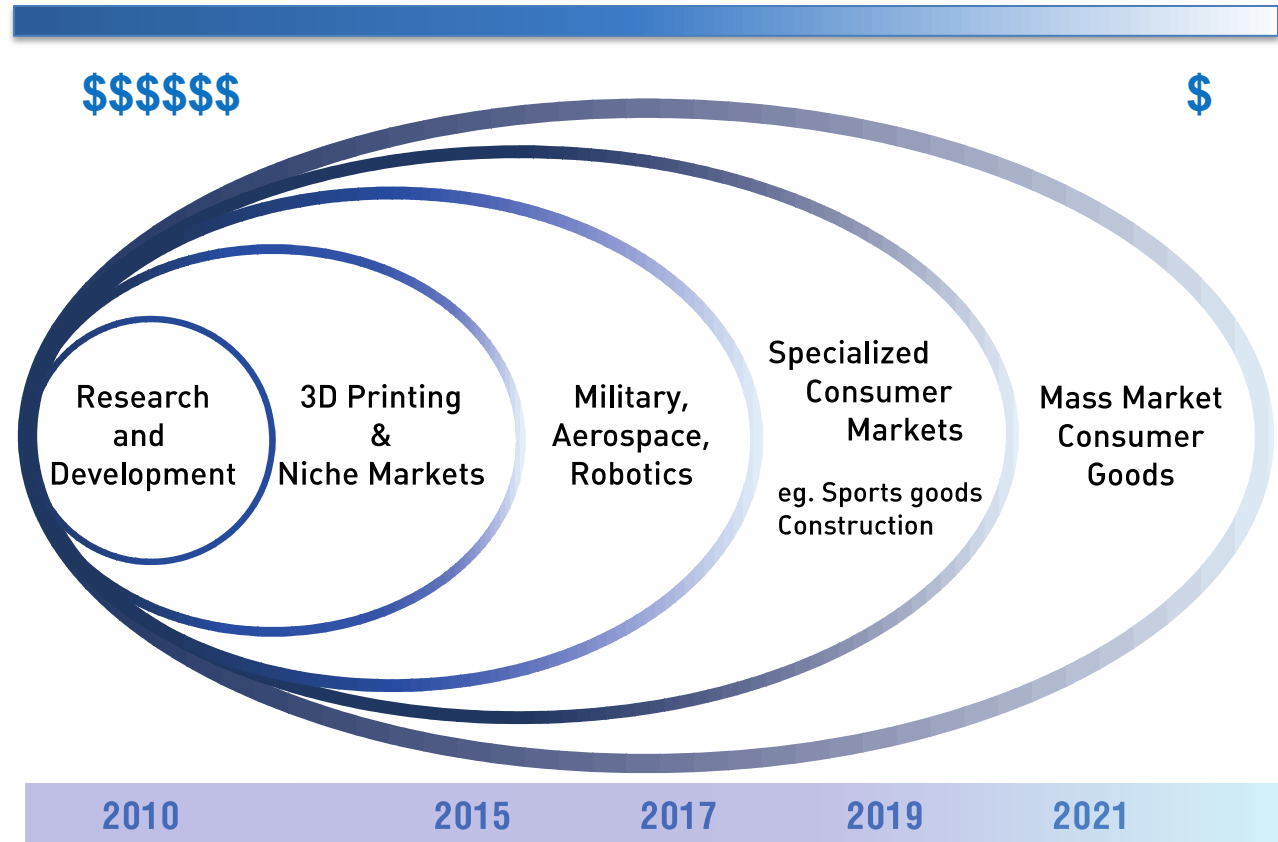


IP PROTECTION OF ALL TECHNOLOGICAL STEPS



Development Timeline

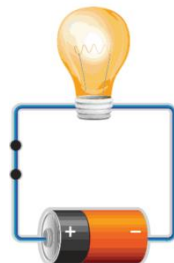
Graphene Price





Graphene Composites

Conduct electricity



$\times 10^6 - 10^{12}$

Conduct heat



$\times 3$

Mechanically strong



Green Material

No metals



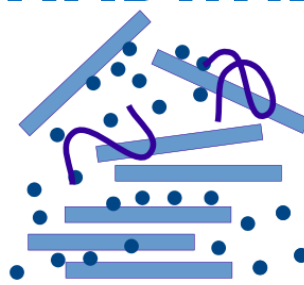
Only a small percentage of graphene is needed to improve a polymer



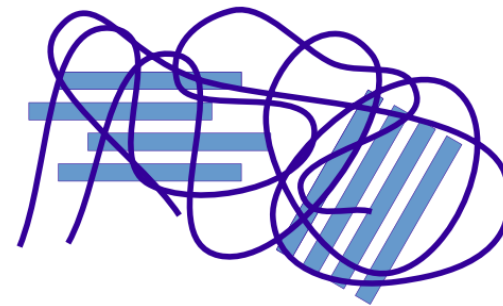
Preparation of Nanocomposites



Mixing in Solution



In-situ polymerization



Melt mixing

Dispersion

Physical

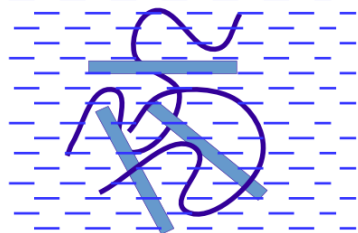
- Sonication
- Cavitation
- Thermal or microwave expansion

Chemical

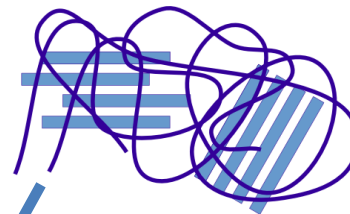
- Oxidation/reduction
- Functionalization
- Intercalation
- Use of surfactant



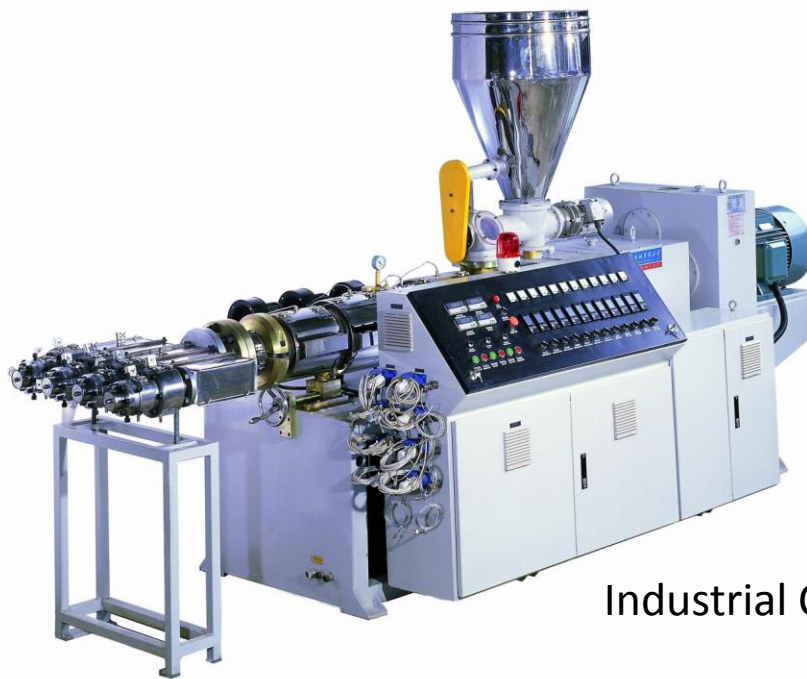
Preparation of Nanocomposites



Mixing in Solution: difficult to scale



Melt mixing: Scalable!



Industrial Compounder

Image Credit http://image2.cccme.org.cn/i_supply/2010-05-28/20100528125546000272493.jpg



G6-Impact™: Graphene Composites for Vibration Damping

Mechanical Properties of Polymer Composites

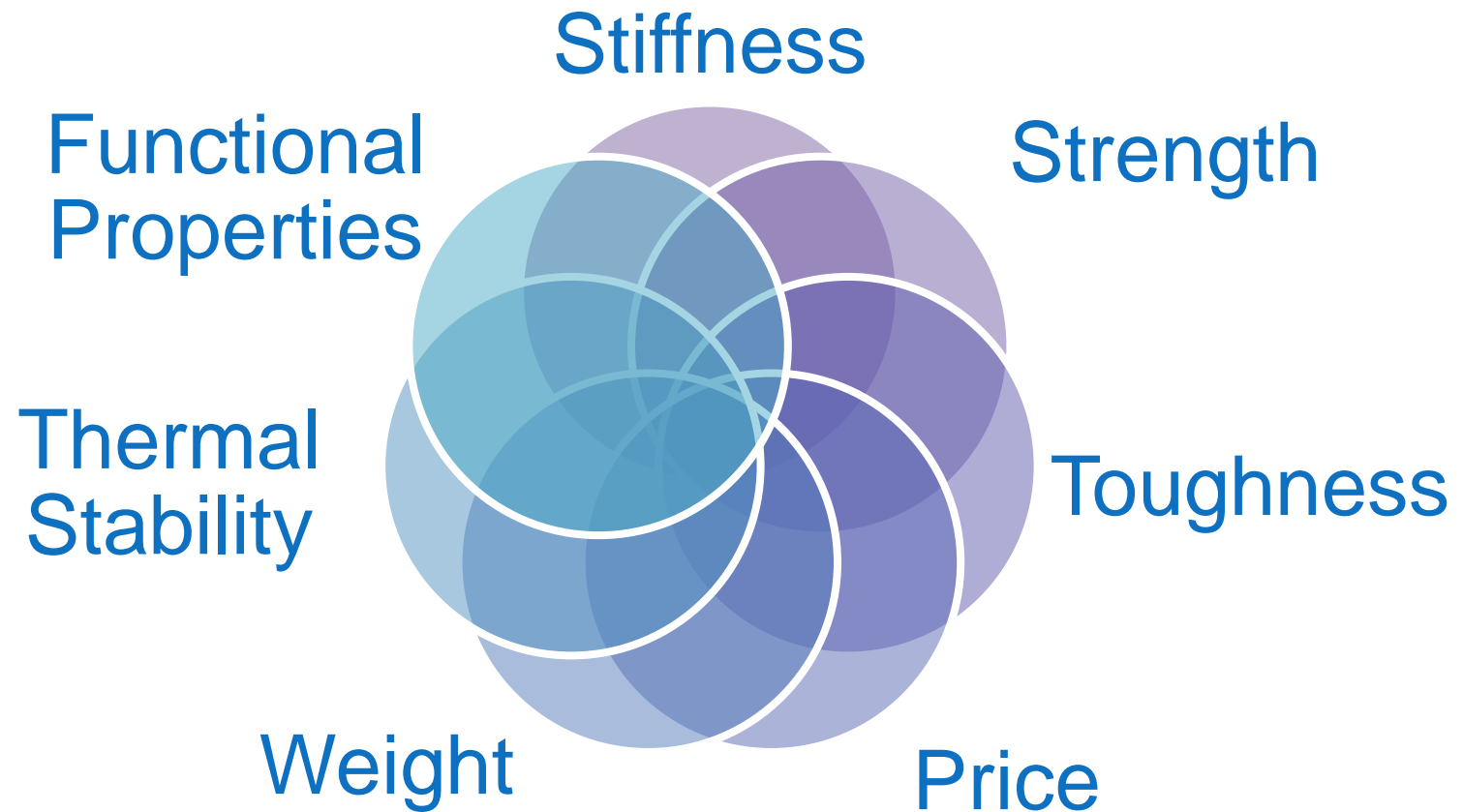


Focus on PERFORMANCE!



G6-Impact™: Graphene Composites for Vibration Damping

Mechanical Properties of Polymer Composites





G6-Impact™: Graphene Composites for Vibration Damping

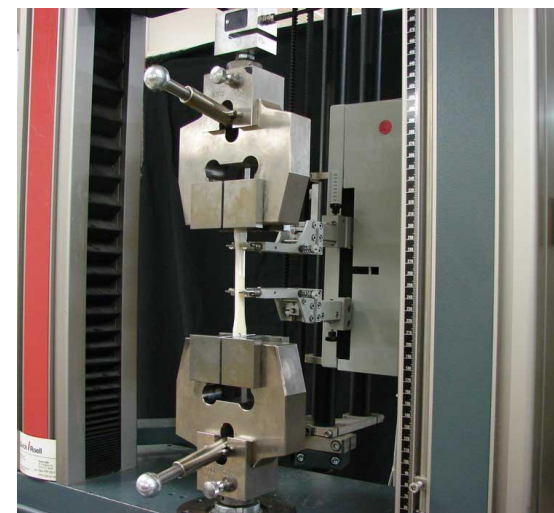
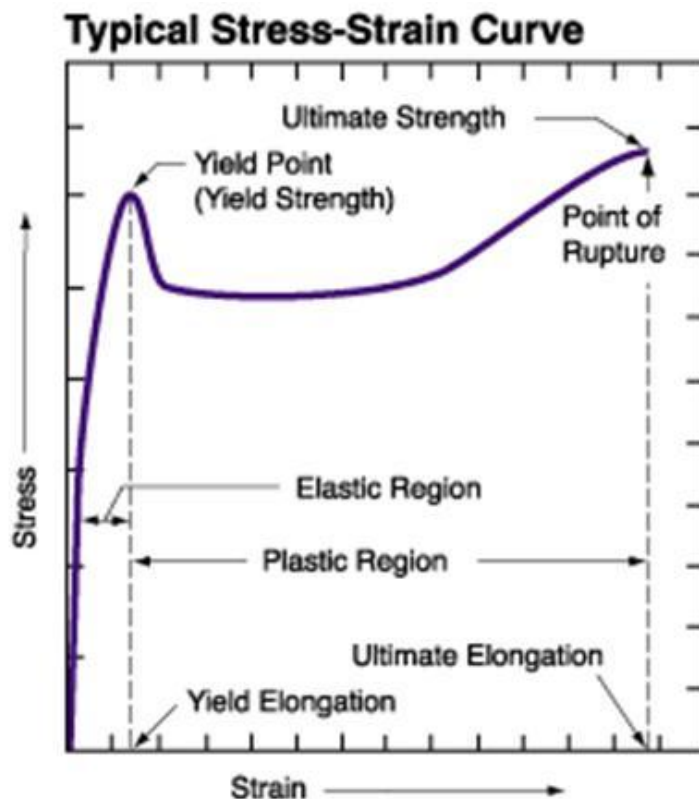
- HIPS/Graphene(<1%)/Carbon Fiber(20%) composite **G6-Impact™** introduced in Oct 2106
- **G6-Impact™** is semi-rigid material with outstanding vibration damping and shock absorbing properties
- While 3D filaments can be used to create models or prototypes, the same material can be used for **mass manufacturing using thermoforming or injection molding.**





G6-Impact™: Graphene Composites for Vibration Damping

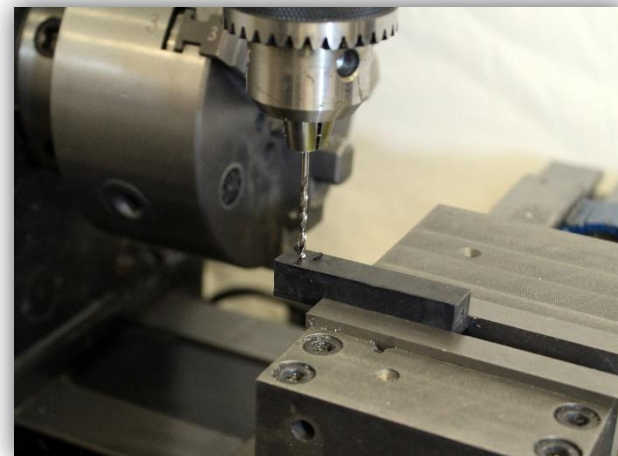
Introduction into Tensile Testing





G6-Impact™: Graphene Composites for Vibration Damping

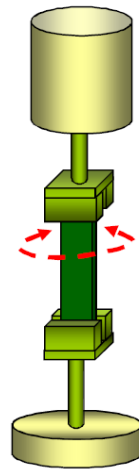
Introduction into Dynamic Mechanical Analysis (DMA)



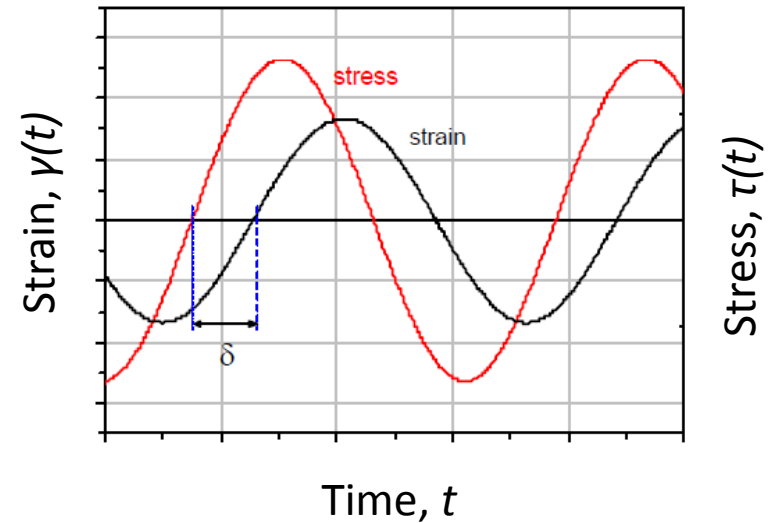
Parameter	Units	ASTM/ Method	HIPS Resin (matrix)	G6-Impact	Improvement, %
Storage Modulus	GPa (psi)	D 638	1.3 (191,000)	5.7 (836,000)	337
Tensile strength	MPa (psi)	D 638	25.9 (3,770)	34 (4,940)	31
Izod impact strength, (notched)	ft-lbs/in (J/m)	D 256	0.8 (42.9)	1.61 (85.9)	101



Measurements of the viscoelastic properties of the polymer in the torsion bar oscillation experiment



Torsion bar oscillation experiment



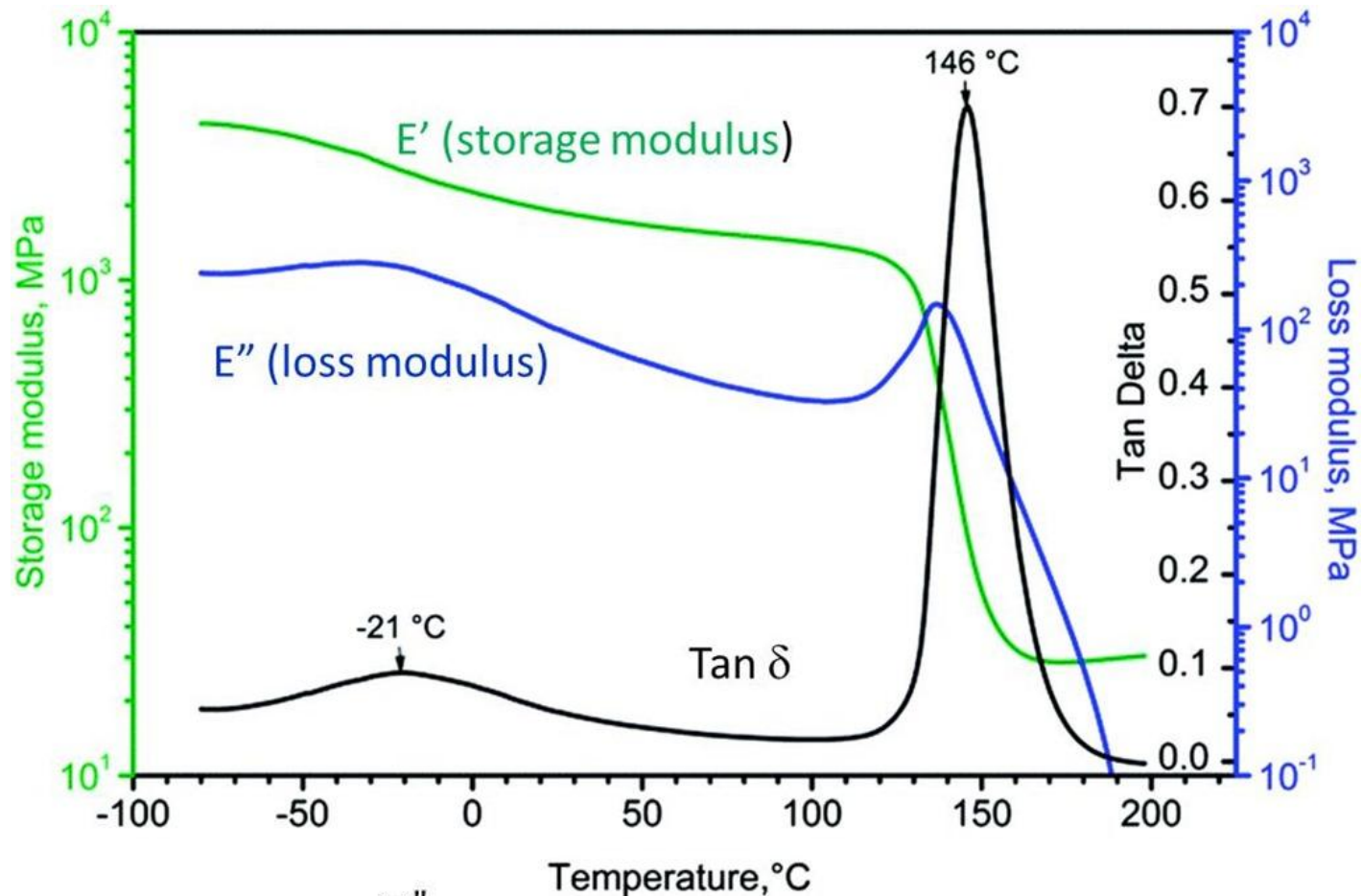
$$G' = \frac{\tau'_0}{\gamma_0} \text{ elastic or in-phase modulus}$$

$$G'' = \frac{\tau''_0}{\gamma_0} \text{ viscous, loss, or out-of-phase modulus}$$

$$\tan \delta = \frac{\tau''_0}{\tau'_0}$$



DMA Analysis: a Typical Polymer Matrix

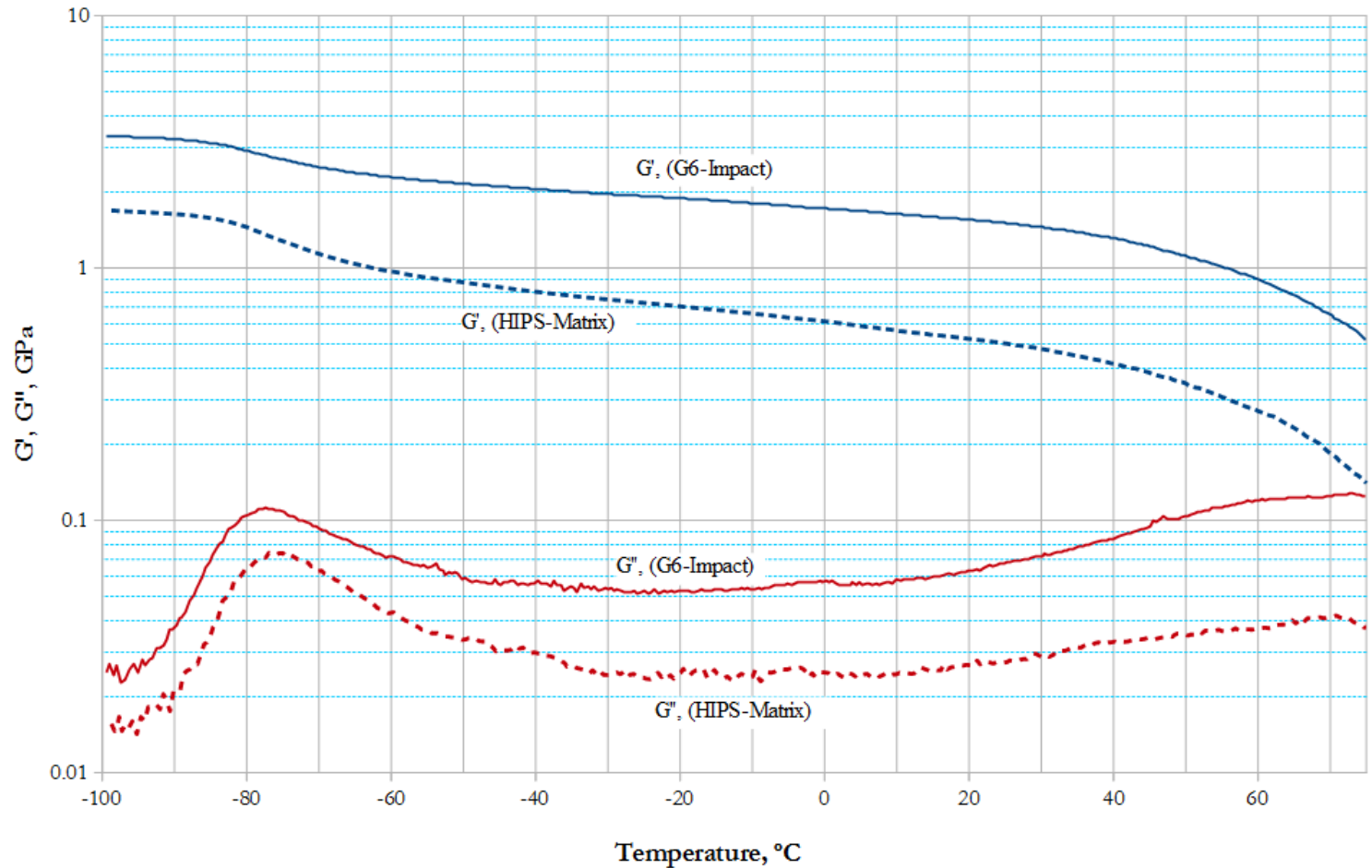


$$\tan \delta = \frac{E''}{E'}$$

<http://polymerinnovationblog.com/>

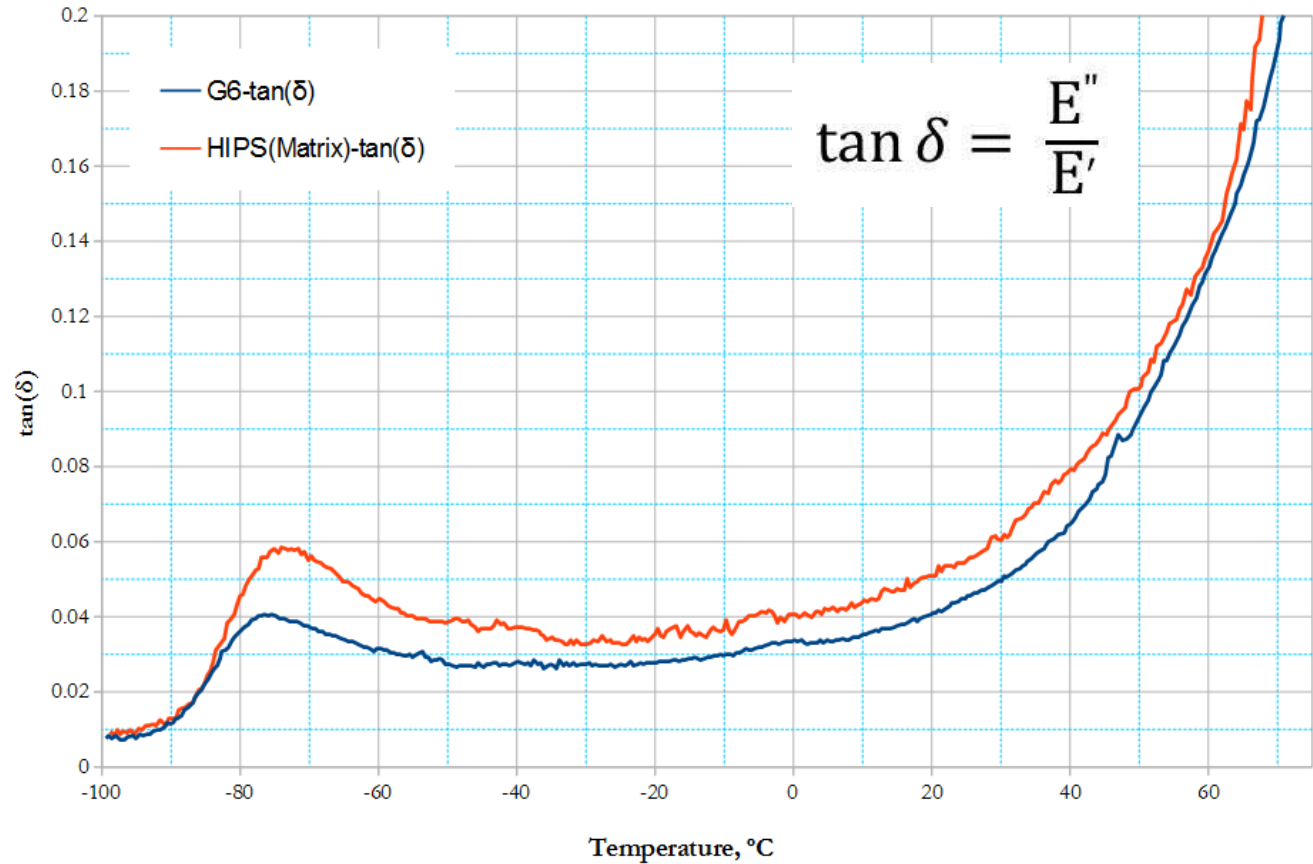


G6-Impact™: Graphene Thermoplastic Composites for Vibration Damping: Dynamic Mechanical Analysis (DMA)



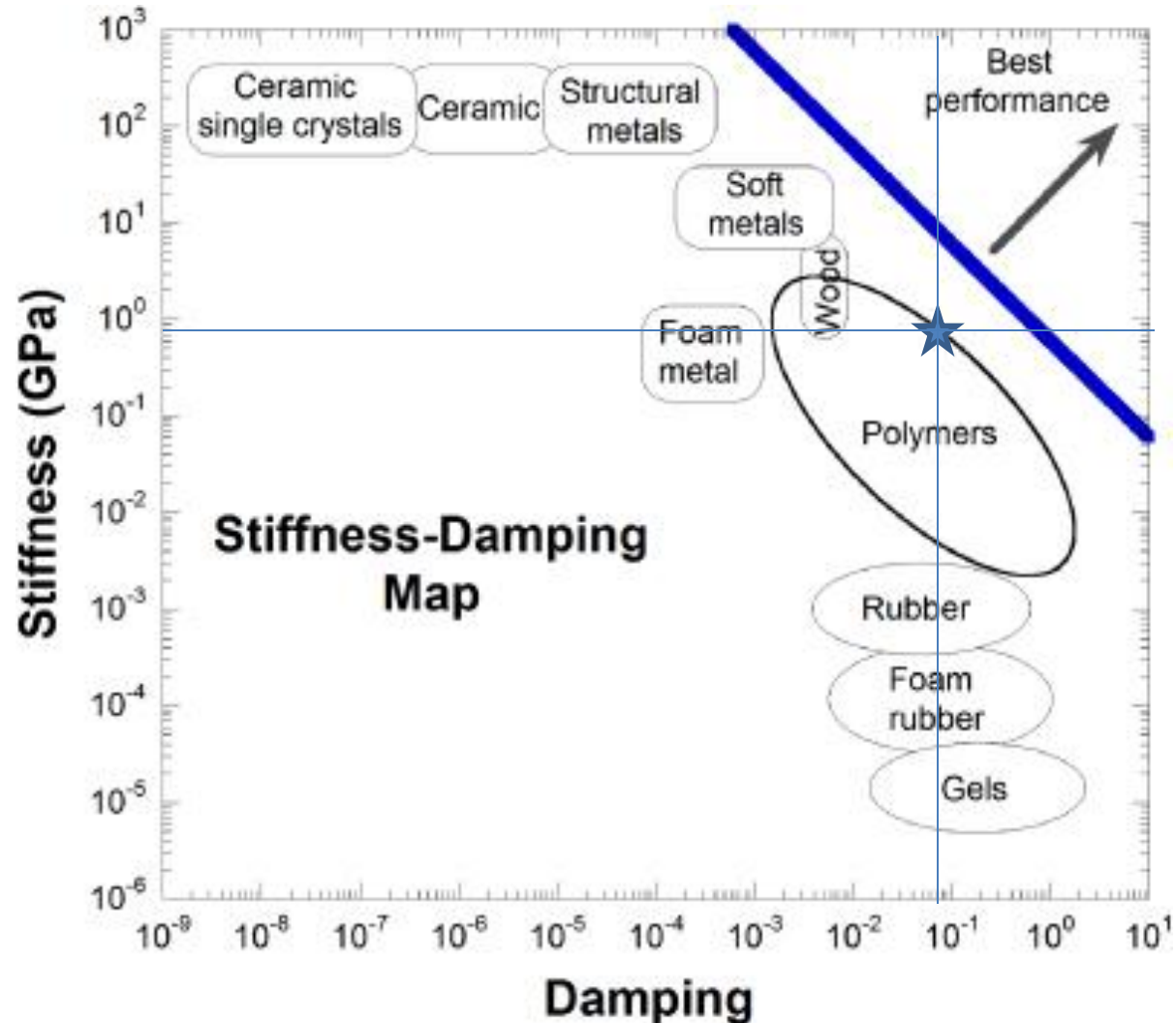


G6-Impact™: Graphene Thermoplastic Composites for Vibration Damping: Dynamic Mechanical Analysis (DMA)





G6-Impact™: Graphene Thermoplastic Composites for Vibration Damping: Dynamic Mechanical Analysis (DMA)





G6-Impact™: Graphene Composites for Vibration Damping

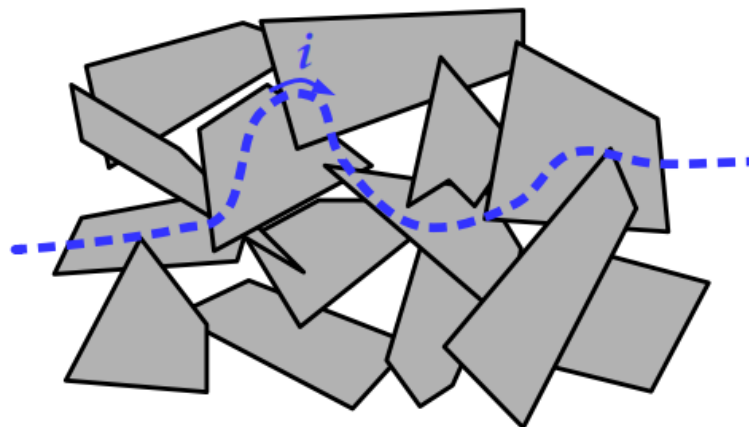
Targeted towards engineers and professional 3D printer users working in automotive, optics construction, robotics, or aerospace industry.



Application example: 3D Printed vibration damping support for the fiber laser platform



Conductive Graphene Polymers



Graphene platelets, when added to a polymer matrix, form a conductive network

Low percolation threshold (0.5%)

High in-plane conductivity

Chemical inertness



Conductive hybrid graphene composites

Resins

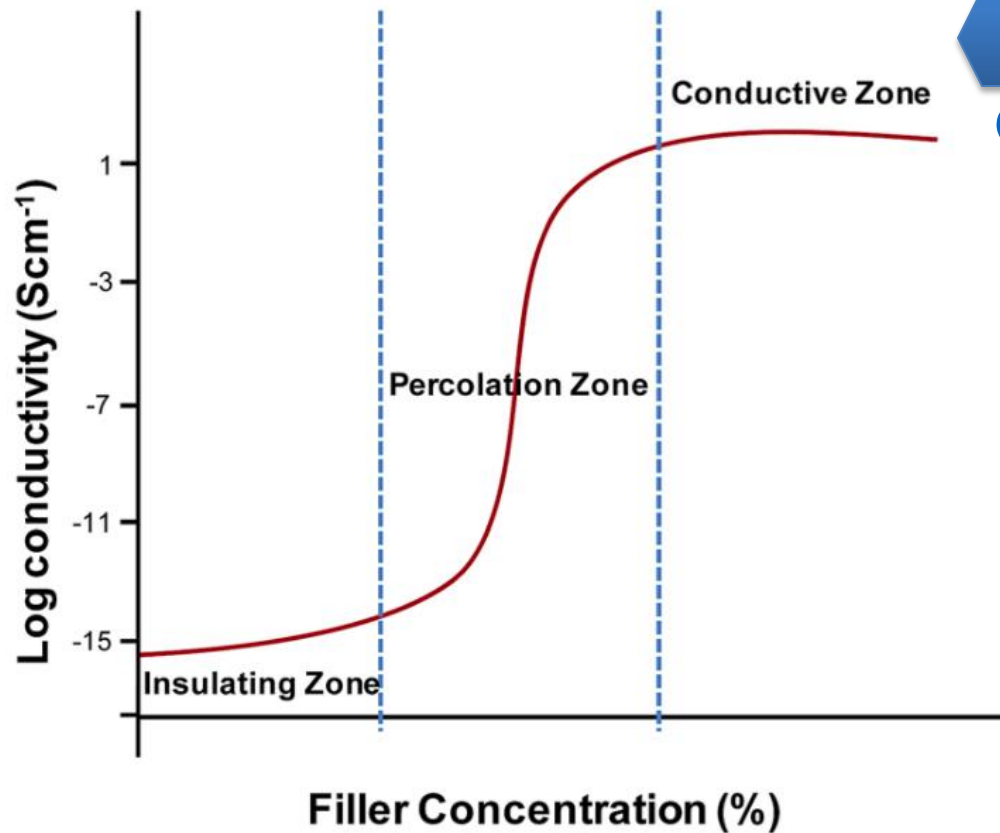
- PLA -3D printing material $0.6 \Omega \text{ xcm}$
- TPU - Flexible $0.5 \Omega \text{ xcm}$
- PS $0.1 \Omega \text{ xcm}$



$$0.5 \Omega \text{ xcm} = 200 \text{ S/m} = 2 \text{ S/m} = 0.005 \Omega \text{ xm}$$



Conductivity of Plastics

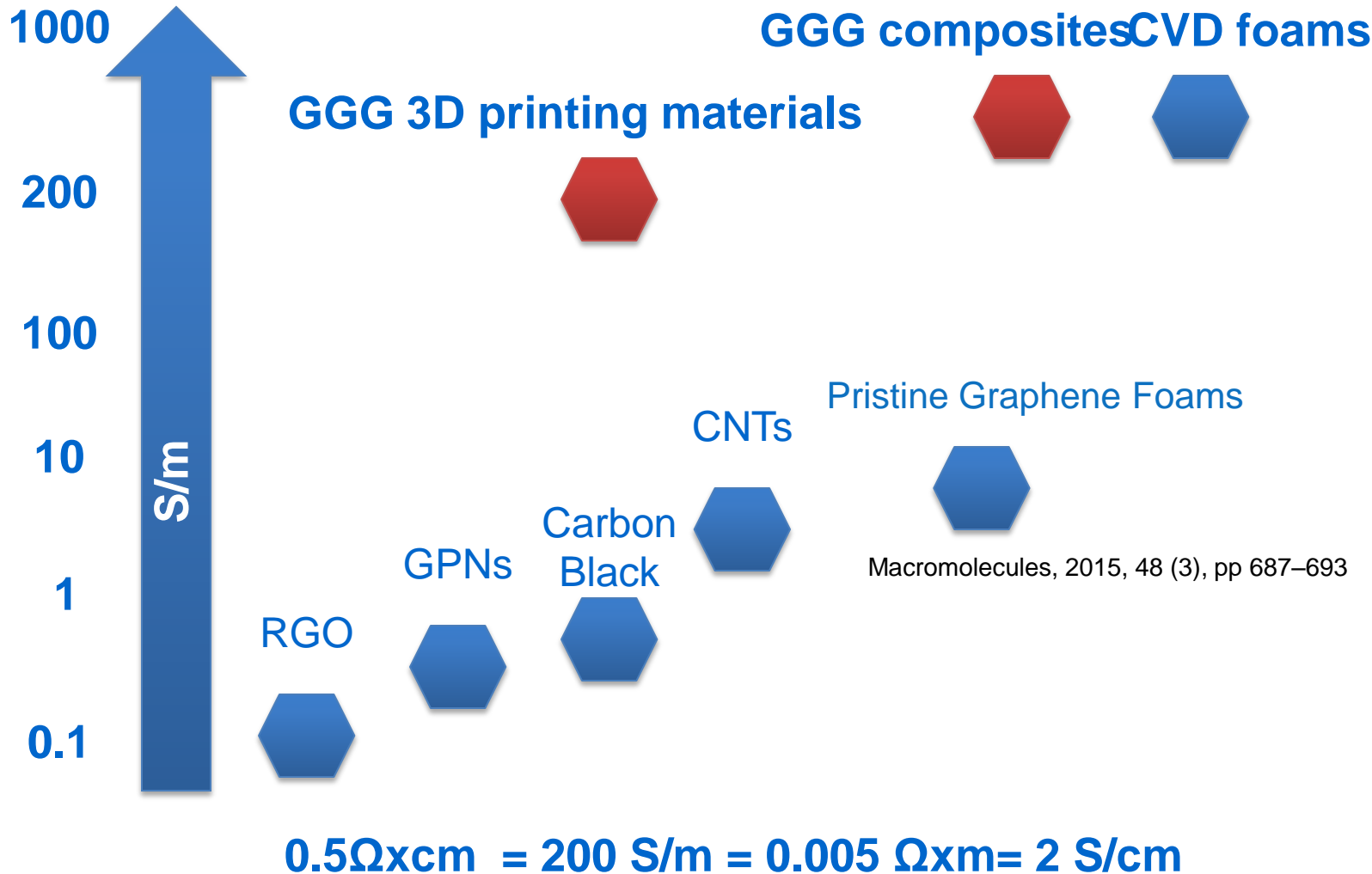


Our materials

$$0.5 \Omega \text{cm} = 200 \text{ S/m} = 0.005 \Omega \text{m} = 2 \text{ S/cm}$$



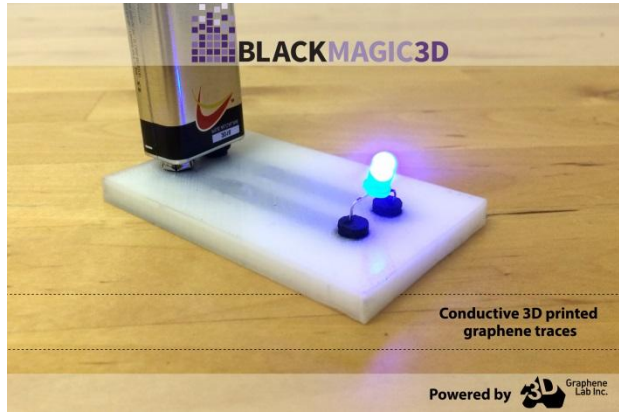
Electrically Conductive Plastics



Macromolecules, 2015, 48 (3), pp 687–693



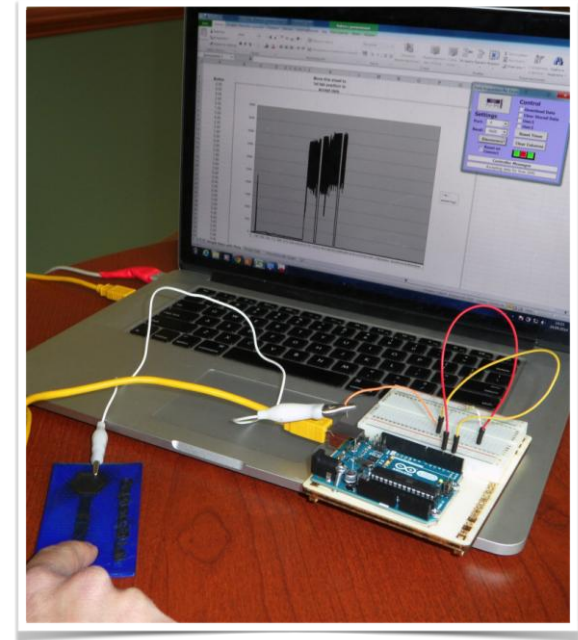
Conductive Graphene Filament



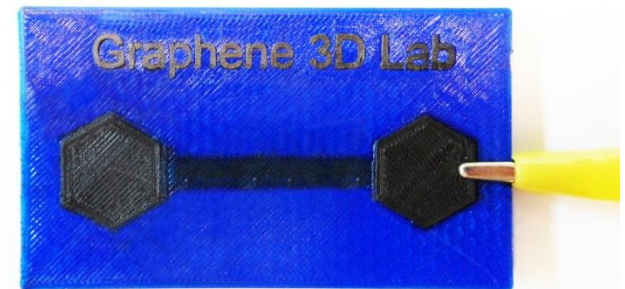


Applications of Conductive Filaments

- Three dimensional circuitry
- Sensors
- Electromagnetic Shielding
- Antennas
- Electrodes



Conductive FDM filaments allows combining insulating and conductive parts in 3D-printed object



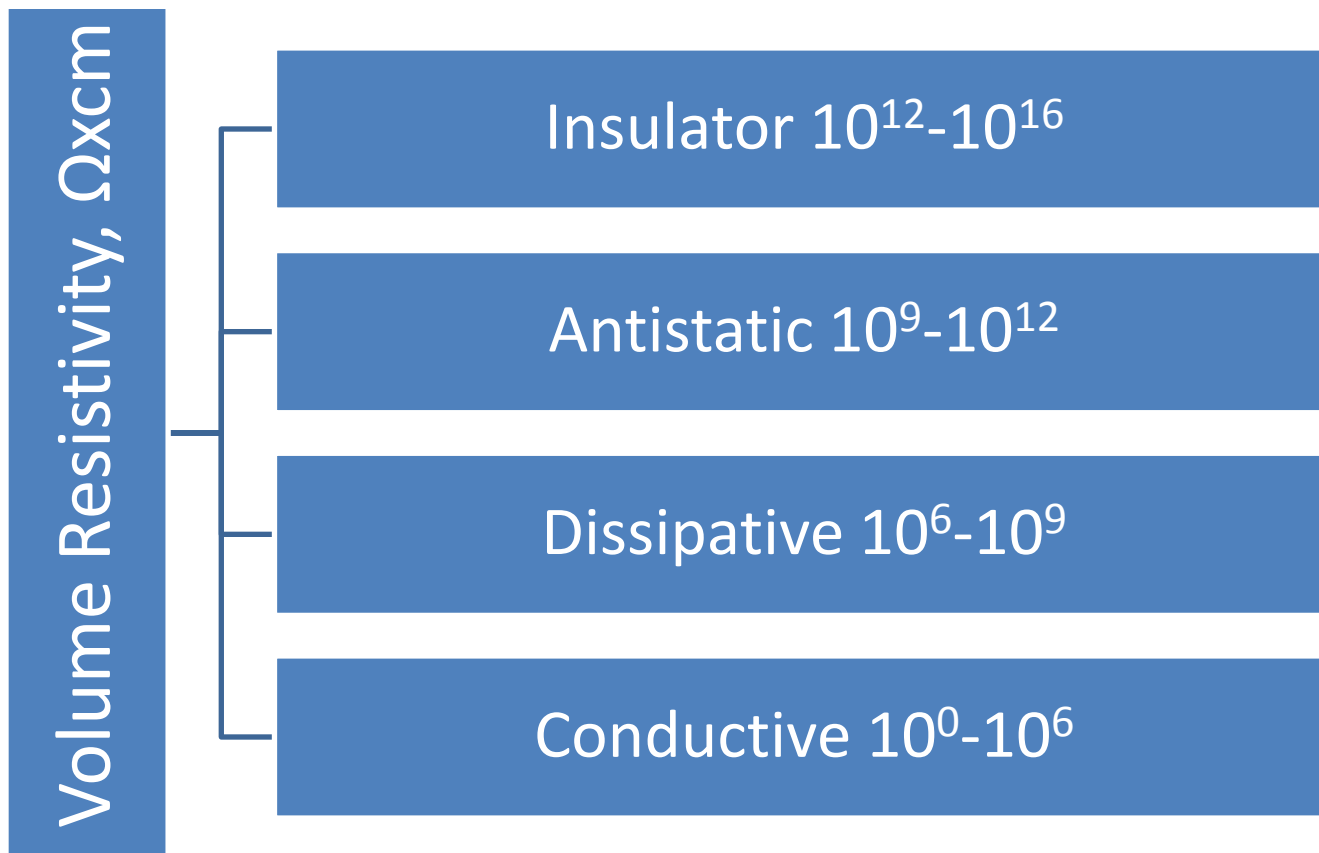


Multi touch displays





Conductivity of Plastics



Graphene Conductive Filament below 1 Ωxcm



Contact Information

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R&D Materials



Materials for 3D Printing



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Thank you for your attention!

Dr. Elena Polyakova, CEO